



# **Aeronautical**

## **A C C E S S O R I E S™**

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### **Technical Bulletin**

TB No. AA-17067

No Revision

June 1, 2017

- SUBJECT:** BELL 412EPI STC PLACARD UPDATE PER LATEST RFMS AA-11045 REV D
- MODELS AFFECTED:** ALL BELL 412EP AIRCRAFT WITH STC SR09600RC INCORPORATED.
- COMPLIANCE:** Within 50 flight hours or 3 months from the receipt of this Service Bulletin, whichever comes first.
- DESCRIPTION:** The purpose of this letter is to ensure all Bell 412EP aircraft upgraded per Bell Helicopter Textron Inc. STC SR09600RC to the Bell 412EPI configuration comply with the latest placard requirements as depicted in RFMS AA-11045 Revision D.
- FAA/ODA APPROVAL:** The engineering aspects of this Technical Bulletin are FAA/ODA approved.
- MANPOWER:** Approximately 0.5 man-hours are required to complete the requirements of this bulletin.

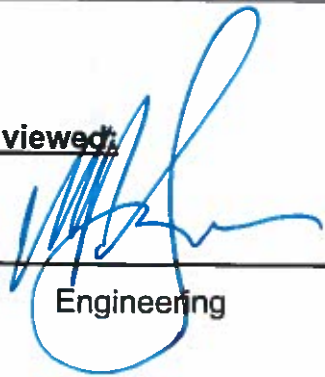
|                             |
|-----------------------------|
| <b>ECCN</b><br><b>9E991</b> |
|-----------------------------|

IF OWNERSHIP OF AIRCRAFT HAS CHANGED, PLEASE FORWARD THIS BULLETIN TO NEW OWNER

LOG OF REVISIONS

| Date     | Revision | Description      | Affected Pages |
|----------|----------|------------------|----------------|
| 06/01/17 | NR       | Original Release | All            |

**Reviewed:**



Engineering

### **MATERIALS REQUIRED**

The following materials are required for the accomplishment of this bulletin and can be obtained from Aeronautical Accessories at no cost.

| <b><u>Part Number</u></b> | <b><u>Nomenclature</u></b> | <b><u>Qty</u></b> | <b><u>Notes</u></b> |
|---------------------------|----------------------------|-------------------|---------------------|
| 412-075-818-117           | Decal                      | 1                 | If required         |
| 412-075-818-119           | Decal                      | 1                 |                     |

### **WARRANTY**

There is no warranty credit applicable for labor associated with this bulletin.

### **WEIGHT AND BALANCE**

Not affected

### **REFERENCES**

Bell Helicopter Standard Practices Manual P/N: BHT-ALL-SPM

### **PUBLICATIONS AFFECTED**

Instructions for Continued Airworthiness, report AA-11044

### **ADDITIONAL INFORMATION**

Any questions regarding this bulletin should be addressed to:

Aeronautical Accessories  
Attn: Technical Support  
450 Industrial Park Rd  
Piney Flats, TN 37686-4419  
Email: [techsupport@aero-access.com](mailto:techsupport@aero-access.com)  
1-800-251-7094

**ACCOMPLISHMENT INSTRUCTIONS:**

1. Inspect aircraft instrument panel to determine if decal P/N: 412-075-818-117 (Figure 1) is installed. Refer to Figure 4 for location of decals.

**DO NOT OPERATE  
HEATER ABOVE 21  
DEG C OUT AIR TEMP**

Figure 1

2. If P/N: 412-075-818-117 decal is not present, install it as shown in Figure 4.
3. Inspect aircraft instrument panel to determine if decal P/N: 205-070-159-001 (Figure 2) is installed.

**THIS HELICOPTER MUST BE OPERATED  
IN COMPLIANCE WITH THE OPERATING  
LIMITATIONS SPECIFIED IN THE FAA  
APPROVED ROTORCRAFT FLIGHT MAN**

Figure 2

4. If decal P/N: 205-070-159-001 is installed, remove decal and retain for return to Aeronautical Accessories. Replaced removed decal with decal P/N: 412-075-818-119 (Figure 3) as shown in Figure 4.

**THIS ROTORCRAFT IS APPROVED FOR  
DAY/NIGHT VFR/IFR, NON-ICING OPERATION**

Figure 3

5. Ensure RFMS AA-11045 Revision D, or later approved revision, is in the aircraft during all rotorcraft operations.
6. Record the compliance with this Technical Bulletin on the aircraft logbook.
7. If decal P/N: 205-070-159-001 was removed from the aircraft, return removed decal along with aircraft S/N information from which it was removed to:

Aeronautical Accessories  
C/O: Freddy Marino  
450 Industrial Park Rd  
Piney Flats, TN 37686.

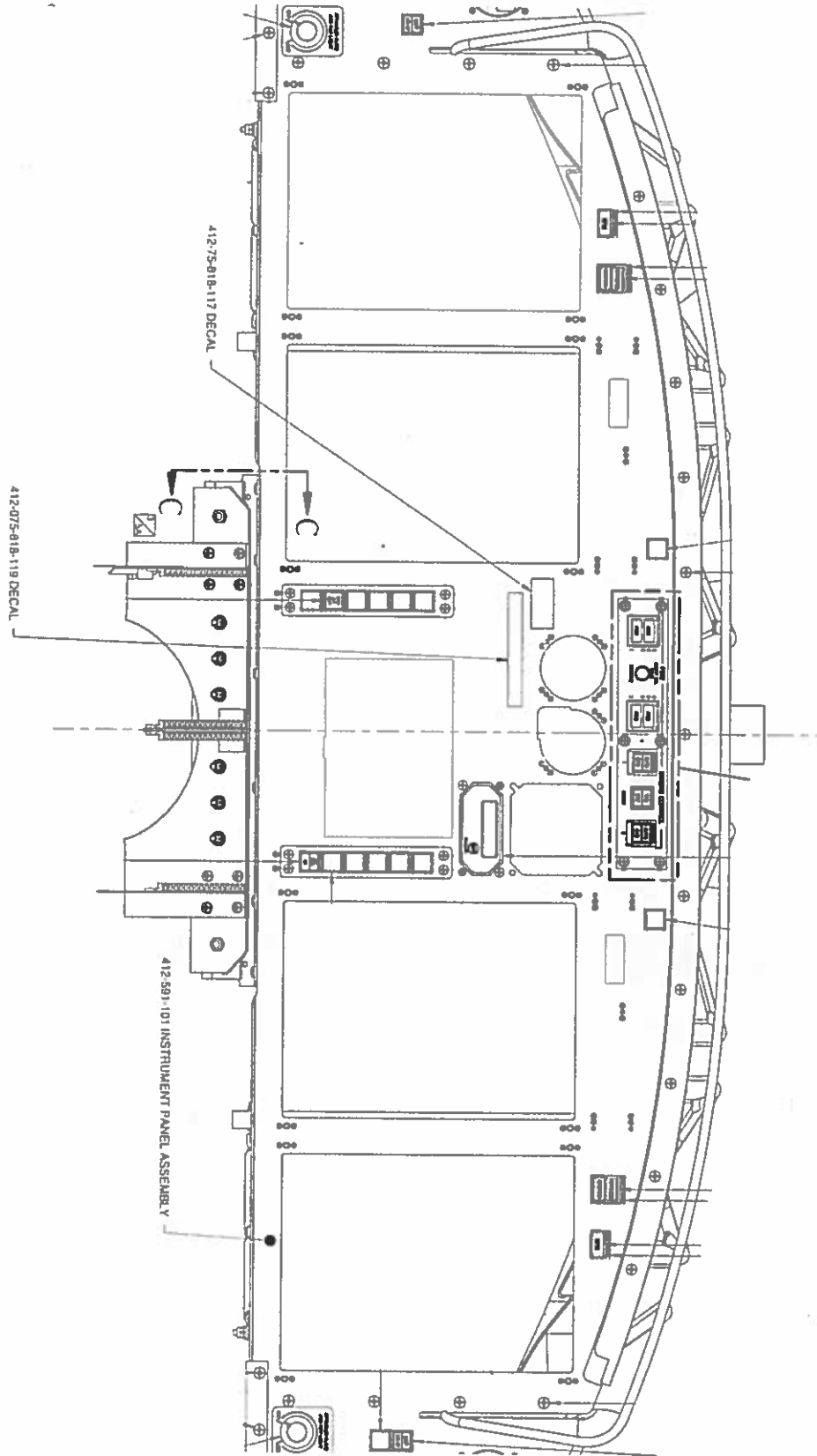


Figure 4