



ECCN
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AERONAUTICAL ACCESSORIES, INC.

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ALERT SERVICE BULLETIN

ASB No. AA-08029

No Revision

SUBJECT: Cargo Door Window Assembly
P/N 205-713-001

MODELS AFFECTED: Bell Helicopter Textron model 205A, 205A-1, 212, and 214B helicopters with Aeronautical Accessories, Inc. 205-713-001 Cargo Door Window Assemblies installed or purchased for installation in accordance with STCs SH3310SO-D, SH3311SO, or SH3312SO. Also affected are any owners/operators of Bell Helicopter Textron model 205B, 412, UH-1A, UH-1B, and UH-1H helicopters who purchased these windows for installation. Subject window assembly does not fit model 205B, 412, UH-1A, UH-1B, and UH-1H helicopters correctly and consequently are not airworthy.

COMPLIANCE: Within 2 calendar months of receipt of this bulletin.

DESCRIPTION: This Alert Service Bulletin is being issued to correct instances of incorrect aircraft applicability data on windows identified with serial numbers 105 – 371. These windows were misidentified with UH-1A, UH-1B and UH-1H applicability.

APPROVAL: The engineering aspects of this bulletin are FAA/DER approved.

MANPOWER: Approximately 0.25 hours.
Manhours are based on hands-on time and may vary with personnel or facilities available.

IF OWNERSHIP OF AIRCRAFT HAS CHANGED, PLEASE FORWARD THIS BULLETIN TO NEW OWNER

MATERIAL:

The following Materials are needed to comply with this bulletin:

AAI SUPPLIED MATERIALS	
Qty	Description
1	099-091-020 Decal ⁽¹⁾
CUSTOMER SUPPLIED CONSUMABLE MATERIALS	
Qty	Description
AR	Non-abrasive Soap
AR	Clean Chamois Cloth

(1) Decal to be supplied upon customer request.

SPECIAL TOOLS REQUIRED: None

WEIGHT AND BALANCE: Not affected

PUBLICATIONS AFFECTED:

Installation Instructions, Report Number AA-97107

ADDITIONAL INFORMATION:

Any questions regarding this bulletin should be addressed to:

AERONAUTICAL ACCESSORIES, INC.

P.O. Box 3689

Bristol, 37625-3689 TN

PRODUCT SUPPORT

1-800-251-7094

techsupport@aero-access.com

CUSTOMER SUPPORT / SALES

1-800-251-7094

sales@aero-access.com

ACCOMPLISHMENT INSTRUCTIONS

A. Procedures: Bell Helicopter Textron model 205B, 412, UH-1A, UH-1B, and UH-1H helicopters

1. Upon receipt of this bulletin, determine by part number and serial number if affected window has been purchased.
2. If affected window has been purchased but not installed, contact Aeronautical Accessories, Inc. for instructions on return/replacement of window(s).
3. If affected window has been installed, window must be removed and replaced with an airworthy window. FAA/DER approval of aircraft modifications must be obtained.

B. Procedures: Bell Helicopter Textron model 205A, 205A-1, 212, and 214B helicopters

1. Upon receipt of this bulletin, determine by part number and serial number if affected window has been purchased. If window is affected, contact AAI Customer Support / Sales for decal P/N 099-091-020.
2. Upon receipt of decal, locate Cargo Door Window part number/serial number identification block. (See Figure 1.)
3. Clean window surface using a mild, non-abrasive soap, such as Brillianize by Norel Plastic, and clean, particulate-free water. Use bare hand to carefully feel and dislodge dirt, salt or other contamination. Dry with a clean, damp chamois. A soft tissue may be used, providing care is taken not to continue rubbing after plastic is dry.
4. Apply decal (Figure 2) to window, covering incorrect window identification information.
5. Annotate records to indicate accomplishment of this bulletin.
6. Return aircraft to service or window to stock, as applicable.

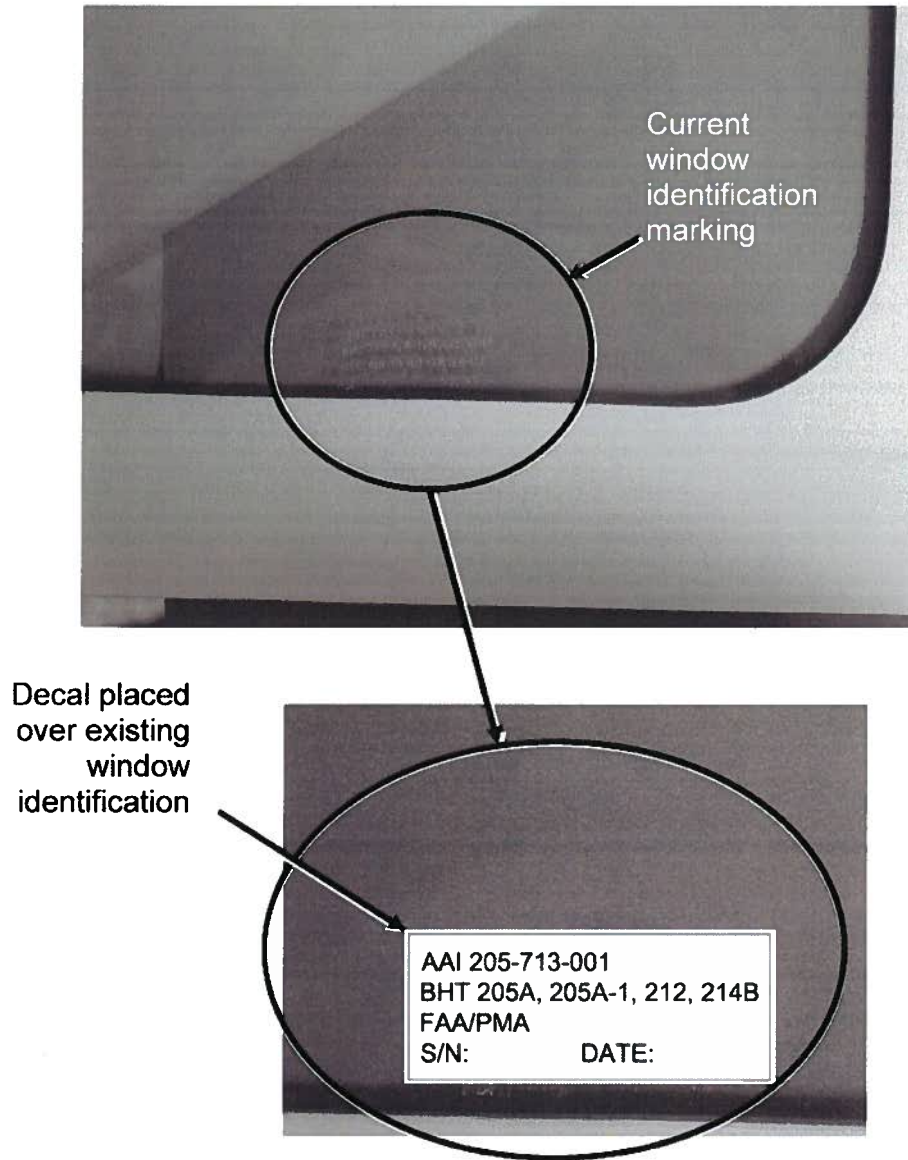


FIGURE 1 – WINDOW IDENTIFICATION AREA

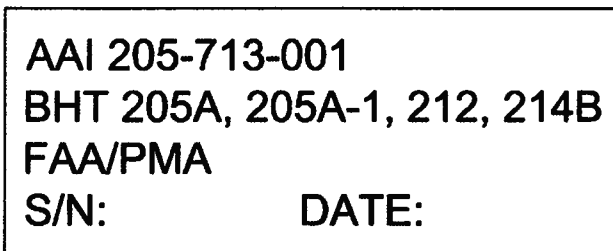


FIGURE 2 – DECAL, P/N 099-091-020